TYPE "TMG"

TEPRO



ALUMINUM HOUSED, HIGH HEAT TRANSFER CORES

FEATURES:

Molded construction High purity cores for optimum heat dissipation Even heat distribution curve Extremely high stability at conventional power ratings

VARIATIONS:

Special TC on request Closer tolerances to .01% Terminal material and configuration Power conditioning

GENERAL SPECIFICATIONS:

Same as TM series on pages 12 and 13 Notes:

- The use of high purity cores permits "TMG" types
 to be operated at signficantly higher wattages
 than conventional types. The outstanding
 thermal conductivity of high purity cores,
 coupled with TEPRO time-proven, hightemperature silicone protection results in
 superior performance and optimum
 power to size ratio.
- When operated at rated power, termination by welding or high-temperature solder is recommend.

Power rating: Based on;

- (a) full power operation at 25°C ambient
- (b) 1% maximum Δ R in 1000 hour load life
- (c) maximum hotspot 275°C
- (d) mounting on proper heat sink

Recommended heat sink:

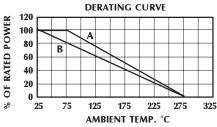
Aluminum chassis;

6 x 4 x 2 x .040 TMG-5, TMG-10 7 x 5 x 2 x .040 TMG-25, TMG-50



DERATING:

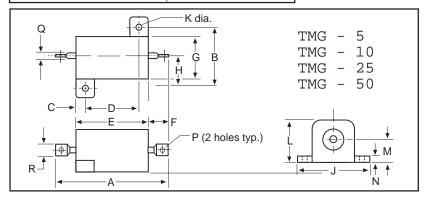
Operation in ambients above 25°C and on reduced chassis areas requires derating in accordance with the accompanying curve.



Curve A: TMG-5, TMG-10
Curve B: All others

ENVIRONMENTAL SPECIFICATIONS:

TEST	MIL-R-18546C MAX.
Load life	\pm (1% + 0.05 Ω) Δ R
Moisture resistance	\pm (1% + 0.05 Ω) Δ R
Resistance temperature	± 50 ppm to 2000Ω
Characteristic	± 30 ppm over 2000Ω
Thermal shock	\pm (.5% + 0.05 Ω) Δ R
Momentary overload	\pm (.5% + 0.05 Ω) Δ R
Dielectric	\pm (.2% + 0.05 Ω) Δ R
High temperature storage	\pm (.5% + 0.05 Ω) Δ R
Shock	\pm (.5% + 0.05 Ω) Δ R
Vibration	\pm (.2% + 0.05 Ω) Δ R
Terminal strength	\pm (.2% + 0.05 Ω) Δ R



STANDARD CONFIGURATIONS AND ELECTRICAL SPECIFICATIONS:

		RESISTANCE	RESISTANCE DIMENSIONS Inches															
TEPRO TYPE	WATTS	RANGE (Ohms)	A ±.062	B ±.010	C ±.031	D ±.010	E ±.062	F ±.062	G ±.062	H ±.031	J ±.031	K ±.005	L ±.031	M ±.062	N ±.031	P ±.005	Q .AWG.	R MIN.
TMG 5	15	0.05 to 20K	1.125	.490	.078	.444	.600	.266	.334	.245	.646	.094	.320	.133	.065	.050	16	.085
TMG 10	20	0.05 to 40K	1.375	.625	.094	.562	.750	.312	.438	.312	.812	.094	.406	.203	.094	.085	12	.140
TMG 25	35	0.05 to 90K	1.938	.781	.172	.719	1.062	.438	.531	.391	1.094	.125	.562	.281	.094	.085	12	.140
TMG 50	50	0.05 to 250K	2.781	.844	.188	1.562	1.938	.438	.594	.422	1.156	.125	.625	.312	.094	.085	12	.140